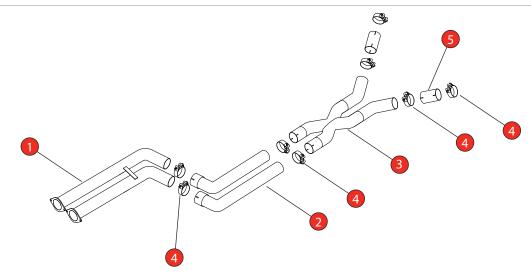




Car	BMW X3 M / X4 M including Competition models	Part No.	SBMP091
Year	2019-2021 Pre-LCI	Fit Kits	400FK
Notes	Where not supplied use original fittings. Original system requires cutting.	Features	Pipe Diameter:- 70mm

Estimated Fitting Time: 2 Hours



NO.	PART NO.	DESCRIPTION	QTY			
1	851BM	Front Pipes	1			
2	853BM	Non-Resonated GPF Delete Pipes	1			
3	854BM	X Pipe	1			
Fit Kit						
4	Z016.10063	72mm H/D Clamp	8			
5	AD91	Adaptor for OE rear section	2			

CLASSIFICATION	Motorsport Use Only	
HOMOLOGATED	NO	
DATE	23/02/2023	
ISSUE	02	
AUTHORISED	S Shipley	

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.











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We recomend removing the original exhaust from the car before cutting.

Locate the sets of indents on both sides of the original system.

Cut the system through the middle pair of indents. Once cut de-bur the edges and re-fit the front to the car











